# Khadi and Village Industries Commission Mumbai PROJECT PROFILE ON ELECTRONIC VIBRATION METERS/ANALYZER

### Introduction

The electronic vibration meters/analyzers are used to measure and analyzer the intensity of vibration in turbo machinery, generating stations, ships, aircraft, manufacturing plants, water, and sewerage heavy electrical equipments. Vibrations canbe due to unbalance of rotating parts , misalignments or external force. For each of these measurements various types of transducers are used. In general, vibration measurements are made to study the response of a body or structure. Study the vibratory environment surrounding a vibratory source viz., floor monitor and control a system such as in maintaining accelerations at a desired level etc. The vibration meter/analyzer consists of a transducer, signal conditioner and a display system. The transducer converts the mechanical vibration into an electrical signal. The signal conditioner converts the transducer output into a suitable electrical output. The output divices may either be digital display/analog panel meter, graphic recorder, oscilloscope or a magnetic tape recorder. In general application LVDT or piezo-electric transducers are used for vibration measurement.

1 Name of the Product :

**ELECTRONIC VIBRATION METERS/ANALYZER** 

#### 2 Project Cost :

а	Capital Expenditure					
	Land	<u> </u>			Own	
	Work shed in sq.ft rente	d 0	Rs.		-	
	Equipment	<u> </u>	Rs.		333,000.00	
24 pin digital IC tester, Bench drilling machine 1/2" Vibration simulator (Micropower based), Digital Multimeter 4 1/2 digit, Electronic counter, Fly press, Hand lever shear, High voltage tester/insulation tester, Digital LCR meter, Oscilloscope (50 MHz), Portable Grinder, Power supply 0-30V,5A, Transistor tester, X-Y recorder plotter, Hand Tools/Jigs/Fixtures, Office equipment and furniture, Pre-operative expenses.						
	Total Capital Expenditure		Rs.	;	333,000.00	
b	Working Capital		Rs.	(	600,000.00	
	TOTAL PROJECT COST	· •	Rs.		933,000.00	

#### 3 **Estimated Annual Production Capacity:**

3	Estimated Annual Production Cap	(Rs. in 000)			
Sr.No.	Particulars	Capacity in No./Q.	Rate	Total Value	
1		180 Nos.	13353.00	2407.62	
TOTAL		0.00 13353.00		2407.62	
4	Raw Material	: Rs.	1,	568,000.00	
5	Labels and Packing Material	: Rs.	125,000.00		
6	Wages (2-Skilled & 1- Unskilled)	Rs.	2	240,000.00	
7	Salaries (1-Manager)	Rs.		120,000.00	

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8	Administrative Expenses	:	Rs.	100,000.00
9	Overheads	:	Rs.	85,000.00
10	Miscellaneous Expenses	:	Rs.	45,000.00
11	Depreciation	:	Rs.	33,300.00
12	Insurance	:	Rs.	3,330.00
13	Interest (As per the PLR)			
	a. C.E.Loan	:	Rs.	43,290.00
	b. W.C.Loan	:	Rs.	78,000.00
	Total Interest		Rs.	121,290.00
14	Working Capital Requirement	:		
	Fixed Cost		Rs.	311,620.00
	Variable Cost		Rs.	2,096,000.00
	Requirement of WC per Cycle		Rs.	601,905.00

## 15 Cost Analysis

Sr.No.	Particulars	Capacity Utilization(Rs in '000)				
		100%	60%	70%	80%	
1	Fixed Cost	311.62	186.97	218.13	249.30	
2	Variable Cost	2096.00	1257.60	1467.20	1676.80	
3	Cost of Production	2407.62	1444.57	1685.33	1716.50	
4	Projected Sales	2800.00	1680.00	1960.00	2240.00	
5	Gross Surplus	392.38	235.43	274.67	313.90	
6	Expected Net Surplus	359.00	202.00	241.00	281.00	

Note : 1.All figures mentioned above are only indicative.

2. This is model project profile for guidence

3.Cost of Project, and its profitability will be changed depends on the area, availability of raw Material, man power, power requierement and various other factors etc..